





**D4761-1 SHIM BLOCK**

**RELEASED**  
2013-02-14

- NOTES:**  
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC. M6061T6B  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.21 lbs

A	NEW ISSUE		RF	13.01.08
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> KENT, WA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4761	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		SHIM BLOCK	NTS	
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